

DUGGAN STEEL GROUP Ltd.

Telephone: +353-56-7722485 Facsimile: +353-56-7763411 E-mail: sales@steel.ie

Declaration of Performance

No. DP102

Type: Shot blasted material to IS08501 SA25 & primer painted

to EN 1090-1: 2009 + A1: 2011

Intended use/s: Structural metallic construction components intended for use

in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies produced sections/profiles with various shapes, flat products (plates, sheet, strip), bars,

castings, forgings made of steel materials.

Manufacturer: Duggan Steel (Irl.) Ltd

Tullamaine, Callan, Co. Kilkenny

Registration No. 53853 V.A.T. No. IE 9Z27034F

System of assessment and verification of constancy

of performance: System 2+

Notified Body: NSAI

1 Swift Square

Northwood Business Park

Santry Dublin 9.

Notified Body No: 0050

NSAI has performed (i) initial inspection of the manufacturing plant and factory product control and (ii) continuous surveillance, assessment and evaluation of factory production control and issued Factory Production Control certificate 0050-CPR-0894



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Essential	Performance ¹	Harmonised
characteristics		technical
		specification
Tolerances on	E1090-2:2018	EN 1090-1:
dimensions and		2009 + A1:
shape		2011
Weldability	EN 10025-2; S235, S275, S355	EN 1090-1:
	EN 1021-1/EN 10219-1 : S235,S275, S355, S420,	2009 + A1:
	S460	2011
Fracture	EN10025-2/EN10210-1/EN 10219-1:	EN 1090-1:
toughness/impact	JR(H) 27 J @ 20°C:	2009 + A1:
resistance	JO(H) 27 J @ 0°C:	2011
	J2(H) 27 J @ -20°C:	
	K2(H) 40 J @ -20°C:	
	NH, NLH, MH, MLH 40 J @ -20°C:	
	&27J@-50°C	
Load bearing	NPD	EN 1090-1:
capacity		2009 + A1:
		2011
Fatigue strength	NPD	EN 1090-1:
		2009 + A1:
		2011
Resistance to fire	NPD	EN 1090-1:
		2009 + A1:
		2011
Reaction to fire	Class A1(Steel only)	EN 1090-1:
		2009 + A1:
		2011
Release of	NPD	EN 1090-1:
cadmium and its		2009 + A1:
compounds		2011
Radioactivity	NPD	EN 1090-1:
		2009 + A1:
		2011
Durability	Surface preparation to EN 1090-2 preparation grade	EN 1090-1:
	P3, surface painted according to BS EN ISO 12944.	2009 + A1:
	-	2011

¹ These characteristics should be interpreted in accordance with the Component Specification

The performance of the product identified above is in conformity with the declared performance identified in the table.

Signed for and on behalf of Duggan Steel Ireland Ltd. by:

John Moore - Managing Director		
11/10/2021	Gor Moars	
Date of issue	(Signature)	Page 2/2